

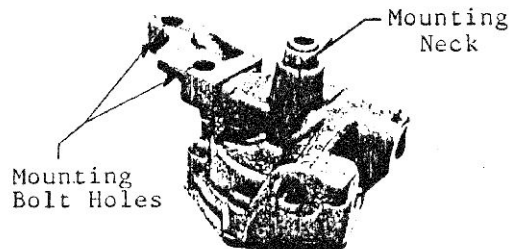
M72027

**IMPORTANT**  
(INSTALLATION INSTRUCTION)

When installing this model pump, you must make sure that the mounting neck is fully inserted into the bushing hole in the engine block (and remains fully inserted) while the mounting bolts are being installed and fully tightened down.

Proper installation will avoid the pump being misaligned in the block and it will prevent:

- 1). fracture of the mounting neck,
- 2). breakage of the driveshaft,
- 3). cracking of the mounting pad.



**WARNING**  
(IMPORTANT NOTICE)

It is important that you check the **clearances** between the oil pump, crankshaft, connecting rods, and oil pan.

Also, make sure that the oil pick-up screen is not making contact with the oil pan.

Failure to insure proper clearances **voids** any warranty of this product.